GVE Harvest Pre-Season Catalog

Pricing in effect July 11th until August 16th, 2024







When it's

make sure your equipment is ready with GVE's ProCheck Annual Inspections.































BUNDLE'N' SAVE

Augers Chopper Knives Concaves Draper Belts Knife Guards
Knife Sections Separator Tines Threshing Elements

Saving on combine parts is as easy as 1-2-3. Jump on this limited-time offer before you roll out your combine for harvest.

PICK 3

OR MORE COMBINE PARTS CATEGORIES

PURCHASE \$400

MINIMUM OF PARTS
IN EACH CATEGORY

GET
15%

OFF ALL PARTS IN
YOUR SELECTED CATEGORIES

Feel Confident, See Value. Own Choice.

Offer ends 8/31/24. Inquire today!

Get 15% off Genuine John Deere combine parts when you purchase \$400 or more in at least 3 of the 8 combine parts categories (augers, concaves, draper beits, knife guards, knife sections, separator times, chopper knives, threshing elements) from a participating U.S. John Deere desiar between May 1, 2024 and August 31, 2024. \$400 worth of parts before applicable bases must be purchased in at least 3 categories to receive 15% OFF. Offer not valid from previously purchased parts or attainments nor on attainment of each as a motion object of fire has no cash, while and carnot be revelemend for cash. Dealer participation may are, Other estrictions may apply, See you John Deere dealer for det.



Gathering Chains

Features of Genuine John Deere Chains:

- The face of each flight is extended down to create a lip between sidebarsthis prevents debris from collecting at the roller and reduces wear on the chain
- The flight face slants at a 15-degree angle away from roller chains to create a self-cleaning effect as the flight moves ears towards the auger
 Chains are coated with a ruse-preventative chain lubricant

NUMBER	DESCRIPTION	TYPE	RETAIL	VOLUME
40 and 90 Se	ries:			
AN102009	Black Pin Gathering Chain	John Deere	\$108.87	/
A-AN102009	Black Pin Gathering Chain	A&I Products	\$100.31	
600 SERIES (N	/IY08-11) (-745100):			
AH208978	Chrome Pin Gathering Chain	John Deere	\$173.99	/
600 SERIES (N	/IY12–17) (745100-):			
AXE61091	Chrome Pin Gathering Chain	John Deere	\$177.24	✓



Gathering Chain Sprockets

Gathering chain sprockets need to be inspected and replaced as needed. It is a good practice to replace the sprockets when replacing the gathering chains. Corn heads have an upper drive sprocket and lower idler sprocket.

NUMBER	DESCRIPTION			
	DESCRIPTION	TYPE	RETAIL	VOLUME
40 Series:				
H85252	Upper Drive Sprocket	John Deere	\$41.97	/
A-H85252	Upper Drive Sprocket	A&I Products	\$23.44	
AN102448	Lower Idler Sprocket (-466449)	John Deere	\$38.06	/
AH101219	Lower Idler Sprocket (466450-)	John Deere	\$36.16	/
A-AH101219	Lower Idler Sprocket (466450-)	A&I Products	\$26.56	
90 Series:				
H85252	Upper Drive Sprocket	John Deere	\$41.97	/
A-H85252	Upper Drive Sprocket	A&I Products	\$23.44	
AH101219	Lower Idler Sprocket	John Deere	\$36.16	✓
A-AH231386	Lower Idler Sprocket	A&I Products	\$63.58	
600 Series (N	IY08-11) (-745100):			
H233287	Upper Drive Sprocket	John Deere	\$90.18	✓
A-H233287	Upper Drive Sprocket	A&I Products	\$64.44	
SH231386	Lower Idler Sprocket	John Deere	\$81.11	/
A-AH231386	Lower Idler Sprocket	A&I Products	\$63.58	
600 Series (N	IY12-17) (745100-):			
AXE36872	Upper Drive Sprocket	John Deere	\$118.65	/
A-AXE36872	Upper Drive Sprocket	A&I Products	\$67.14	
AXE63766	Lower Idler Sprocket	John Deere	\$79.32	/
A-AXE18770	Lower Idler Sprocket	A&I Products	\$57.62	•













Scan for more information about Stalk Deflector Installation Why trade when you can upgrade your cornhead with RowMax. Our performance aftermarket upgrade extends the life of the row units on your John Deere 600C/FC or 700C/FC cornhead (MY12 or newer). Along with an advanced gathering chain that features 12 additional links, two more sprocket teeth and upgraded alloy bushings, Add on stalk deflectors to reduce damage to tires and tracks. New poly skid attachment can be attached to stalk deflectors to extend wear life. Plus, you get your choice of stalk rolls: straight fluted, opposed knife, intermeshing knife or chopping stalk roll.

JohnDeere.com/CombineParts

NAME	DESCRIPTION	RETAIL	VOLUME
BXE11362	Stalk Deflector ¹	\$1074.84	
BXE11424	NEW PolySkid Attachment	\$74.78	
KXE10487	RowMax Gathering Chain Kit ²	\$806.92	
HXE184546	LH Opposed Stalk Roll	\$799.82	
HXE184547	RH Opposed Stalk Roll	\$799.82	
HXE184548	LH Intermeshing Stalk Roll	\$734.80	
HXE184549	RH Intermeshing Stalk Roll	\$783.77	
HXE141569	LH Chopping Stalk Roll RH	\$1231.12	✓
HXE141570	Chopping Stalk Roll	\$1231.12	/
KXE10487 HXE184546 HXE184547 HXE184548 HXE184549 HXE141569	RowMax Gathering Chain Kit ² LH Opposed Stalk Roll RH Opposed Stalk Roll LH Intermeshing Stalk Roll RH Intermeshing Stalk Roll LH Chopping Stalk Roll LH Chopping Stalk Roll	\$806.92 \$799.82 \$799.82 \$734.80 \$783.77 \$1231.12	~

¹For installing Stalk Deflector on 600/700 Series heads, also order **4 HXE156717** stud bolts per row. ²Also order **KXE10528** metal guide kit to complete first time installation for RowMax™ Kit KXE10487.

Row Unit Gear Cases

Complete gear cases are available when one goes down. Choose from different options including John Deere, John Deere Reman, and A&I Products.

NUMBER	DESCRIPTION	TYPE	RETAIL
40 and 90 Series:			
PG200881	Gear Case	John Deere Reman	\$4002.18
A-AH209794	Gear Case	A&I Products	\$2778.88
600 Series (-745100)	:		
DE30417	Gear Case	John Deere	\$8128.78
600 Series (745100-7	785000):		
DE30812	Gear Case	John Deere	\$7272.93
600 Series (785001-)	:		
DE31189	Gear Case	John Deere	\$6179.12



Row Unit Slip Clutches

NUMBER	DESCRIPTION	ТҮРЕ	RETAIL
40- and 90-Seri	es:		
AH146250	Slip Clutch	11/8" Hex Shaft	\$611.75
AH209784	Slip Clutch	11/4" Hex Shaft	\$550.82
600-Series (-74	5100):		
AH218768	Slip Clutch	Without StalkMaster™	\$525.27
KXE10109	Slip Clutch with Hardware	With StalkMaster™	\$1507.03
AXE19434	Slip Clutch	With StalkMaster™	\$1647.66
600-Series (745	5100–785000)		
AXE50867	Slip Clutch	Without StalkMaster™	\$909.59
AXE53653	Slip Clutch	With StalkMaster™	\$1307.73
600-Series (785	5001-):		
AXE50867	Slip Clutch	Without StalkMaster™	\$909.59
AXE44461	Slip Clutch	With StalkMaster™	\$2011.87



StalkMaster™ Blades

When replacing the $StalkMaster^{\mbox{\tiny M}}$ blades make sure to inspect and replace the bushings as well.

TYPE	RETAIL
John Deere	\$57.32
John Deere	\$23.18
A&I Products	\$13.72
John Deere	\$57.32
John Deere	\$28.45
A&I Products	\$16.26
	John Deere A&I Products John Deere John Deere

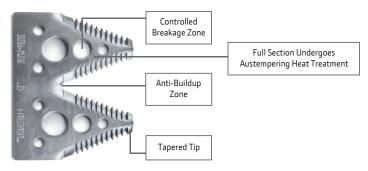


Trash Deflector

NUMBER	DESCRIPTION	ТҮРЕ	RETAIL
600 Series (-	745100):		
H227244	Deflector		\$148.74
600 Series (7	745100-):		
AXE18146	Deflector	30", 36", 38"	\$438.00
AXE47158	Deflector	20", 22"	\$414.83



Innovative Engineering



John Deere sickle sections are engineered for maximum performance.

- The tapered tip and consistent serrations maintain sharpness
- The anti-buildup zone reduces clogging and increases capacity
- The innovative breakage zone allows the section to break, rather than bend, without damaging guards - all while reducing overall cutterbar weight
- Austempering heat treatment gives the entire section strength and balanced wear



Sections

Fine-Tooth Sections - Recommended for small grains.

Coarse-Tooth Sect ions – Recommended for green-stemmed crops like soybeans. **No-Till Sections** – Recommended in no-till conditions to prevent corn stalks from pinching.

NUMBER	DESCRIPTION	TYPE	RETAIL	VOLUME
900, 900F, 9	OOR Series – 3" Cutting Systems:			
H207929	Dura-Lite Fine-Tooth	John Deere	\$3.73	B&S
H207930	Dura-Lite Coarse-Tooth	John Deere	\$3.73	B&S
600/700 Ser	ies – 4" Cutting Systems, Dura-Twin Sectio	ns:		
H153329	Fine-Tooth	John Deere	\$5.55	B&S
A-H153329	Fine-Tooth	A&I Products	\$4.39	B&S
H163131	Coarse-Tooth	John Deere	\$5.25	B&S
A-H163131	Coarse-Tooth	A&I Products	\$4.08	B&S
600/700 Ser	ies – 4" Cutting Systems, No-Till sections, S	Short/Long:		
H215025	Fine-Tooth	John Deere	\$9.63	B&S
H215064	Coarse-Tooth	John Deere	\$6.62	B&S
A-H215064	Coarse-Tooth	A&I Products	\$5.18	B&S
B&S - Pick 3 Bun	dle N' Save			



Don't discount your guards

Only replacing your knives is like sharpening one side of your scissors. A dull edge on your guards can sacrifice cut quality and potentially force you to run slower...costing acres per hour.

John Deere offers green, high-wear guards that come standard from the factory. These guards go through an added boronization process that gives them twice the wear life compared with the standard black guards. If your conditions don't require that added wear life, the standard, black guards are case hardened all the way around. This provides a longer wear life compared to some aftermarket guards that are only induction hardened at the corners of the cutting edge.

Make sure you're using the right cutting system for your primary crop.

- Long-point guards and fine tooth sections small grains
- Blunt-point guards and coarse-tooth sections soybeans
- No-till sections and guards to help prevent corn stalks from hairpinning

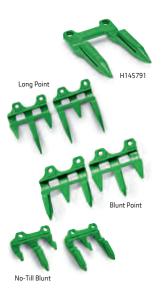
Visit JohnDeere.com/CombineParts to learn more.



Scan for more information

Guards

NUMBER	DESCRIPTION	TYPE	RETAIL	VOLUME
900, 900F, 9	OOR Series:			
H145791	Green, Standard Heat Treated	John Deere	\$21.43	B&S
H153719	Silver, Double Heat Treated	John Deere	\$26.48	B&S
600 Series –	Long Point (Small Grains):			
H213508	Black, Standard (Short-Long-Short)	John Deere	\$32.08	B&S
H213405	Black, Standard (Long-Short-Long)	John Deere	\$30.92	B&S
H229540	Green, High Wear (Short-Long-Short)	John Deere	\$42.45	B&S
A-H229540	High Wear (Short-Long-Short)	A&I Products	\$26.90	B&S
H229539	Green, High Wear (Long-Short-Long)	John Deere	\$42.45	B&S
A-H229539	High Wear (Long-Short-Long)	A&I Products	\$24.34	B&S
600 Series –	Blunt Point (Coarse Grains):			
H213507	Black, Standard (Short-Long-Short)	John Deere	\$30.11	B&S
H213398	Black, Standard (Long-Short-Long)	John Deere	\$32.28	B&S
H229538	Green, High Wear (Short-Long-Short)	John Deere	\$45.65	B&S
A-H229538	High Wear (Short-Long-Short)	A&I Products	\$22.16	B&S
H229537	Green, High Wear (Long-Short-Long)	John Deere	\$45.65	B&S
A-H229537	High Wear (Long-Short-Long)	A&I Products	\$22.16	B&S
600 Series –	No-Till Blunt Point (Coarse Grains):			
H218701	Green, High Wear (Short-Long-Short)	John Deere	\$37.66	B&S
H218702	Green, High Wear (Long-Short-Long)	John Deere	\$37.66	B&S
B&S - Pick 3 Bun	dle N' Save			





Reel Fingers

Reel Fingers help guide crop into the platform. John Deere reel fingers are made out of a unique high-strength poly that increases the stiffness of the fingers for increased strength.

NUMBER	DESCRIPTION	TYPE	RETAIL	VOLUME
900 Series (-	645300):			
H127035	Finger (package of 100)	John Deere	\$4.62	/
900 Series (6	645301–685400):			
AH153175	Full Bat (package of 180)	John Deere	\$5.90	/
H142315	LH Bat	John Deere	\$9.82	/
A-H142315	LH Bat (package of 10)	A&I Products	\$5.93	
H142314	RH Bat	John Deere	\$9.82	/
A-H142314	RH Bat (package of 10)	A&I Products	\$5.93	
900F (68540	1-), 900R (685401-), 600F, 600R	, 600D (-784999), 600FD (-78499	9) Series	
AH166489	Full Bat (package of 10)	John Deere	\$8.97	/
AH166490	LH Bat (package of 10)	John Deere	\$8.44	/
AH166491	RH Bat (package of 10)	John Deere	\$8.69	/
KXE10477	No Bat (package of 10)	John Deere	\$97.20	
HXE28926	Auxiliary Finger	John Deere	\$38.42	/
600D (78500	00-), 600FD (785000-), 700D Seri	es		
KXE10423	Finger (package of 10)	John Deere	\$157.64	/



Auger Fingers Kits

As crop material moves to the center of the platform, auger fingers, finger bearings, and finger guides deliver material to the feeder house. The fingers and bearings should be checked periodically and replaced if there is excessive play. John Deere offers two different types of auger fingers:

- John Deere fingers are made out of boron steel and heat-treated for long wear
- · Anarrow, breakaway groove in the finger protects it and allows the finger to break, rather than bend, to prevent damage to the auger

Composite Fingers

- John Deere composite fingers are known for their strength and resiliency in most crop conditions
- · Reduce damage from broken fingers

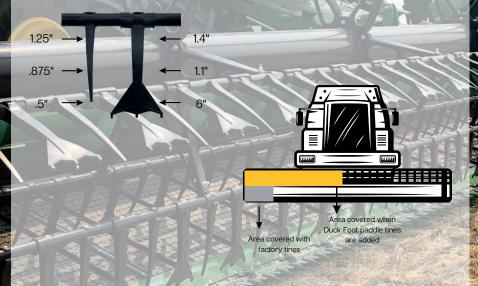
NUMBER	DESCRIPTION	TYPE	RETAIL	VOLUME
900, 900F, 90	OOR Series:			
AH206160	Steel Finger Kit (set of 8)	John Deere	\$234.39	/
AH202965	Composite Finger Kit (set of 8)	John Deere	\$249.67	✓
600F, 600R S	eries:			
AH214868	Steel Finger Kit (set of 10)	John Deere	\$23.90	/
A-AH214868	Steel Finger Kit (set of 10)	A&I Products	\$169.70	
AH214869	Composite Finger (set of 10)	John Deere	\$14.02	✓
A-AH214869	Composite Finger (set of 10)	A&I Products	\$87.27	



INCREASED HARVEST CAPACITY

By adding Duck Foot™ paddle tines to your header, you increase the surface area to pull crop onto the belt and into the combine by up to 47%.

NUMBER	DESCRIPTION	RETAIL
DF1	Fits MacDon, FD, FD1, FD2/John Deere 430, 435, 440	\$15.97
DF2	Fit John Deere 900/600, Rigid/Flex, 600FD Below Serial# 784999	\$15.97
DF3	Fits 600FD above Serial# 785000, 700FD, HDR, HDF, RDF	\$15.97



What does this mean for you? More feeding capacity plus reduced losses, equals increased harvest profits.





Lose less profit to the land with a **Grain Saver Belt Aftermarket Upgrade** from John Deere. Unlike standard draper belts, grain saver belts feature a *unique crosshair design* that traps free grain and gets it into your tank. As a result, more grain ends up where it belongs to make your operation more profitable.

Grain saver belts are available for John Deere 600FD-Series draper heads and up. (See page 13 for ordering details.)

Upgrade your combine's performance today

Draper Head Aftermarket Upgrades

Grain Saver Belt

John Deere Grain Saver Belt's special crosshair design helps trap free grain before it can roll past the cutterbar onto the ground, helping you reduce harvest losses and increase revenue. Retrofit kits are available for MY12 600FD and up.

DRAPER WIDTH	SERIES AND MODEL YEAR	RETAIL
30-foot	630FD: MY12-15*	Contact Dealer
30-foot	630FD: MY16-18*	Contact Dealer
30-foot	700FD/RDF-Series	Contact Dealer
35-foot	635FD: MY12-15*	Contact Dealer
35-foot	635FD: MY16-18*	Contact Dealer
35-foot	700FD/RDF-Series	Contact Dealer
40-foot	640FD: MY12-15*	Contact Dealer
40-foot	640FD: MY16-18*	Contact Dealer
40-foot	700FD/RDF-Series	Contact Dealer
45-foot	645FD: MY16-18*	Contact Dealer
45-foot	700FD/RDF-Series	

NEW Gauge Wheel Kit

Created for MY21+, HDR/HDF hinged drapers allows a conversion from nongauge wheels to gauge wheels. Equipping the draper head with this conversion gauge wheel kit will produce consistent stubble height and cut height across the full header. Without leaving the cab, switch from off-ground to on-ground in 10 seconds, saving customers valuable harvest time.

NUMBER	DESCRIPTION	RETAIL
KXE10964*	Tire Kit, Non-Gauge Wheel to Gauge	\$10,076.43
AXE77160	LH – Tire & Wheel Assembly	\$793.86
AXE77161	RH – Tire & Wheel Assembly	\$793.86

^{*}Also order through service parts (2) each LH & RH Tire & Wheel Assembly kits per 1 Conversion Gauge Wheel Kit.



Scan for more information

NEW HDR/HDF High Wear Skid Shoes

The HDR/HDF High Wear Skid Shoes double the amount of material in key areas compared to standard for improved wear life. They are recommended for use in highly abrasive and/or rocky conditions.

NUMBER	DESCRIPTION	RETAIL
AXE95799	RH Outer Float Arm Skid Plate	\$255.65
AXE95797	LH Outer Float Arm Skid Plate	\$257.19
AXE95777	Wing Skid Plate	\$61.93
AXE95795	Center Skid Plate	\$65.59
AXE95796	Wing Pivot Skid Plate	\$110.67
HXE171356	Skid Plate	\$33.70



^{*}New Draper Rollers are required for 600FD-Series Retrofit. Contact dealer for full upgrade parts list needed.

Walker Combine Parts



Clean Grain and Tailings Elevator Chains

Elevator chains should be checked for stretch and adjusted or replaced as required. The rubber paddles can develop rounded corners and edges, resulting in grain leakage. The most common reason for excessive elevator chain wear is too much tension. A chain the FAN to YOUNDER ension will get tighter as the chain conveys material and could cause shaft and bearing failures.

NUMBER	DESCRIPTION	TYPE	RETAIL
Clean Grain El	evator Chain:		
AH162441	9400, 9410, 9500, 9510	John Deere	\$854.35
A-AH162441	9400, 9410, 9500, 9510	A&I Products	\$510.43
AH162442	9600, 9610	John Deere	\$865.01
A-AH162442	9600, 9610	A&I Products	\$562.19
AH162058	9450, 9500, 9560, 9650, 9660	John Deere	\$1040.84
A-AH162058	9450, 9550, 9560, 9650, 9660	A&I Products	\$606.25
Tailings Eleva	tor Chain:		
AH131074	9000, 9010, 9050, 9060	John Deere	\$656.44
A-AH131074	9000, 9010, 9050, 9060	A&I Products	\$467.01



Vertical Unloading Augers

NUMBER	DESCRIPTION	TYPE	RETAIL	VOLUME
Regular – Sta	ndard auger from the factory on 9000, 90	10, 9050 Series:		
AH124852	9400, 9410, 9500, 9510, 9600, 9610	John Deere	\$1282.55	B&S
A-AH124852	9400, 9410, 9500, 9510, 9600, 9610	A&I Products	\$990.24	B&S
AH171550	9450 (695101-), 9550 (695201-), 9560, 9650 (695301-), 9660	John Deere	\$1205.43	B&S
A-AH171550	9450 (695101-), 9550 (695201-), 9560, 9650 (695301-), 9660	A&I Products	\$957.73	B&S
Grass – Doub	le-flighted auger provides gentler crop ha	ndling:		
AH140081	9400, 9410, 9450 (-695100), 9500, 9510, 9550 (-695200), 9600, 9610, 9650 (-695300)	John Deere	\$1599.83	B&S
High Wear –	Constructed with heavy-duty segmented fl	ighting:		
AH154962	9400, 9410, 9500, 9510, 9600, 9610	John Deere	\$1958.56	B&S
A-AH154962	9400, 9410, 9500, 9510, 9600, 9610	A&I Products	\$1315.43	B&S
AH171554	9450 (695101-), 9550 (695201-), 9560, 9650 (695301-), 9660	John Deere	\$1725.78	B&S
A-AH171554	9450 (695101-), 9550 (695201-), 9560, 9650 (695301-), 9660	A&I Products	\$1295.00	B&S

B&S - Pick 3 Bundle N' Save



Chopper balance must be maintained. Follow operator manual to ensure proper blades are replaced. Depending on type of chopper, either 6- or 8-blades must be replaced to keep balance.



NUMBER	DESCRIPTION	TYPE	RETAIL	VOLUME
Regular Cut :	Straw Chopper (one straight blade per supp	oort):		
AH124635	9000, 9010, 9050, 9060	John Deere	\$87.23	B&S
Fine Cut Stra	w Chopper (two straight blades per suppor	rt):		
AH205910	9000, 9010, 9050, 9060	John Deere	\$99.86	B&S
A-AH205910	9000, 9010, 9050, 9060	A&I Products	\$80.34	B&S
Wide Spread	Fine Cut Straw Chopper (two paddle blade	s per support):		
AH205909	9000, 9010, 9050, 9060	John Deere	\$158.01	B&S
A-AH205909	9000, 9010, 9050, 9060	A&I Products	\$107.87	B&S
R&C - Dick 3 Run	dla N' Caus			

Walker Combine Feederhouse Chain

Excessive tension is a major cause of feederhouse conveyor chain wear. It is normal for center strands to sag more because of the weight of the slat and the upward force of crop material.

NUMBER	DESCRIPTION	TYPE	RETAIL
Feederhouse	Chain (9400, 9410, 9450, 9500, 9510, 955	0, 9560):	
AH137604	28 Slat	John Deere	\$2072.16
A-AH137604	28 Slat	A&I Products	\$1196.46
AH207777	34 Slat	John Deere	\$1991.75
A-AH207777	34 Slat	A&I Products	\$1509.27
AH137845	49 Slat	John Deere	\$2471.55
A-AH-137845	49 Slat	A&I Products	\$1734.45
Feederhouse	Chain (9600, 9610,9650,9660):		
AH207778	51 Slat	John Deere	\$2667.91
A-AH143399	51 Slat	A&I Products	\$1989.50
AH143400	74 Slat	John Deere	\$2998.92
A-AH143400	74 Slat	A&I Products	\$2301.02
Feederhouse	Repair Slats (Bolt-On):		
H206436	9400, 9410, 9450, 9500, 9510, 9550, 956	50	\$57.45
A-H206436	9400, 9410, 9450, 9500, 9510, 9550, 956	50	\$30.87
H207776	9600, 9610, 9650, 9660	John Deere	\$42.79
A-H207776	9600, 9610, 9650, 966	A&I Products	\$15.40



Rasp Bars

John Deere Black-Hardened Rasp Bars

- Serrated rasp bar has a gently contoured surface design that wears to an even, smooth profile
- Recommended for use in harvesting corn, popcorn, soybeans, malting barley, edible beans, or any seed crop where high quality grain is demanded

John Deere Chrome-Hardened Rasp Bars

- Provide twice the wear life of the non-chromed rasp bars
- Feature a smooth, contoured profile design with sharp surface edges
- Ideal for general use in all crops where long-lasting, efficient threshing performance is desired

NUMBER	DESCRIPTION	TYPE	RETAIL	
Rasp Bars (9	400, 9410, 9450, 9500, 9510, 9550, 9560):			
Black-Harde	ned			
AH205117	LH	John Deere	\$992.09	
AH205118	RH	John Deere	\$1059.50	
A-V12068H	Includes LH, RH, and Hardware	A&I Products	\$984.71	
Chrome-Har	dened			
AH205119	LH	John Deere	\$1586.77	
AH205120	RH	John Deere	\$1593.67	
A-V12068C	Includes LH, RH, and Hardware	A&I Products	\$1290.51	
Rasp Bars (9	600, 9610, 9650, 9660):			
Black-Harde	ned			
AH205122	LH	John Deere	\$1209.00	
AH205123	RH	John Deere	\$1260.16	
A-V12072H	Includes LH, RH, and Hardware	A&I Products	\$1183.98	
Chrome-Hardened				
AH205124	LH	John Deere	\$1753.20	
AH205125	RH	John Deere	\$1779.53	
A-V12072C	Includes LH, RH, and Hardware	A&I Products	\$1547.67	



Black-Hardened



STS and S-Series Combine Parts

Lower Clean Grain Augers

The clean grain auger delivers grain from the shoe to the clean grain elevator. From the clean grain auger, the grain goes to the elevator and up to the grain tank.

NUMBER	DESCRIPTION	APPLICATION	RETAIL	VOLUME
AXE59539	Clean Grain Lower Auger Clean	9770 and all S-Series	\$1914.25	B&S
AH162154	Grain Lower AugerLower Clean	All STS and S650, S660, S670, S690, S760, S770	\$1252.31	B&S
AXE45389 B&S - Pick 3 Bund	Grain Auger dle N' Save	S690, S690H, S790	\$2459.19	B&S



Tailing Augers

The lower tailings auger moves the unthreshed material from the chaffer or sieve to the tailings elevator. The elevator then carries the material to the upper tailings auger which drops the tailings in the center of the separator just above the threshing cylinder.

NUMBER	DESCRIPTION	APPLICATION	RETAIL	VOLUME
AH147472	Lower Tailings Auger	All STS and S560, S650, S660, S670, S690, S760, S770	\$661.97	B&S
AH232830	Lower Tailings Auger, Rethresher	S680, S685, S690, S780, S785, S790	\$1112.81	B&S
AH209421	Upper Tailings Trough Auger	All STS and S560, S650, S660, S670, S690, S760, S770	\$401.00	B&S
B&S - Pick 3 Bur	ndle N' Save			



STS and S-Series Vertical Unloading Augers

There are three different types of vertical augers:

Regular – Standard wear were base equipment on S550, S650, and S660 Combines High-Wear – Option on S550, S650, and S660 Combines

High-Wear/High Unloading Rate - Standard on S670, S680, and S690 Combines

NUMBER	DESCRIPTION	TYPE	RETAIL	VOLUME
9650, 9750, 95	60, 9660, 9760, 9570, 9670, \$560:			
AH146840	Regular	John Deere	\$1244.57	B&S
A-AH146840	Regular	A&I Products	\$862.17	B&S
AH164070	High-Wear	John Deere	\$1635.70	B&S
A-AH164070	High-Wear	A&I Products	\$1098.14	B&S
9660, 9760, 98	60, 9670, 9770, 9870:			
AXE12921	High-Wear/High Unloading Rate	John Deere	\$2244.94	B&S
A-AXE12921	High-Wear/High Unloading Rate	A&I Products	\$1376.98	B&S
S550, S650, S6	50:			
AXE53848	Regular	John Deere	\$1156.44	B&S
AXE53849	High-Wear	John Deere	\$1794.60	B&S
S660, S670, S6	80, \$690:			
AXE18070	High-Wear/High Unloading Rate	John Deere	\$2235.20	B&S
A-AXE18070	High-Wear/High Unloading Rate	A&I Products	\$1365.97	B&S



B&S - Pick 3 Bundle N' Save





Tech Tip:

Keep a clearance gauge handy

John Deere offers a convenient gauge that measures wear on threshing elements, separator tines, and concaves to help you know when it's time to replace them. Order yours today.

		KETAIL
KXE10110	Variable Stream Rotor Gauge	\$28.44
AH204933	Tri-Stream Rotor Gauge	\$10.45
MCXFA1962	Chaffer/Sieve Clearance Gauge	\$27.10
KXE10805	X-Series Rotor Gauge	\$21.53

Visit JohnDeere.com/CombineParts to learn more.



STS and S-Series Threshing Elements

It is important to note that three different threshing element designs are needed for the Bullet Rotor:

- First Row of Front Cone: Requires one kit of (3) threshing elements designed for mounting on the front surface of the front cone.
- Second Row of Front Cone: Requires one kit of (3) threshing elements designed for mounting on the surface of the mid-section of the front cone.
- Rear Portion: Requires three kits of (3) threshing elements designed to mount on the rear portion of the rotor.

All threshing elements listed below are available in kits of (3) only. To maintain rotor balance, all three must be installed in a row around the circumference.

NUMBER	DESCRIPTION	TYPE	RETAIL	VOLUME
Corn and Grain	Elements for 9560, 95	570, \$550:		
AH219770	1st Row	John Deere, Standard-Wear, Rifled	\$1695.92	B&S
AH219771	2nd Row	John Deere, Standard-Wear, Rifled	\$1069.14	B&S
KXE10160	3rd-5th Row	John Deere, Standard-Wear, Rifled	\$715.59	B&S
AH219773	3rd-5th Row	John Deere, High-Wear, Rifled	\$1046.23	B&S
Corn and Grain	Elements for 9660, 97	760, 9860, 9670, 9770, 9870, \$650, \$660,	S670, S680,	S690:
AH216674	1st row	John Deere, Standard-Wear, Rifled	\$1385.78	B&S
A-AH216674	1st row	A&I Products, High-Wear, Rifled	\$880.29	B&S
AH216675	2nd Row	John Deere, Standard-Wear, Rifled	\$971.63	B&S
A-AH216675	2nd Row	A&I Products, High-Wear, Rifled	\$641.36	B&S
AH216677	3rd-5th Row	John Deere, Standard-Wear, Rifled	\$454.01	B&S
A-AH216677	3rd-5th Row	A&I Products, Standard-Wear, Rifled	\$273.07	B&S
AH216678	3rd-5th Row	John Deere, High-Wear, Rifled A&I	\$687.99	B&S
A-AH216678	3rd-5th Row	Products, High-Wear, Rifled	\$415.09	B&S
R&S - Pick 3 Rundle	N' Saue	_		



All separator tines listed below are available in kits of (3) only. To maintain rotor balance, all three must be installed in a row around the circumference of the rotor.



NUMBER	DESCRIPTION	TYPE	RETAIL	VOLUME	
9560, 9570, \$550	0:				
AH209452	Standard	John Deere	\$391.24	B&S	
9650, 9750, 966	9650, 9750, 9660, 9760, 9860, 9670, 9770, 9870, S650, S660, S670, S680, S690:				
AH208554	Standard	John Deere	\$235.18	B&S	
A-AH208554	Standard	A&I Products	\$125.08	B&S	
AH209123	High Wear	John Deere	\$437.41	B&S	
A-AH209123 B&S - Pick 3 Bundle N	High Wear	A&I Products	\$279.30	B&S	

How To Select The Right Concave

With the correct concave configuration, you can enhance combine performance in a wide variety of crops and conditions. Use the concave guidelines below to determine how you can increase the threshing capacity of your John Deere STS, S-Series, or X-Series combine. For specialty and seed crops, always use the best-rated concave configuration.

СКОР ТҮРЕ	CORN	SOYBEANS	SMALL GRAINS (WHEAT, BARLEY)	RICE
SMALL WIRE	NOT RECOMMENDED	NOT RECOMMENDED	BEST (4.5)	NOT RECOMMENDED
LARGE WIRE	GOOD [®]	GOOD	GOOD (4)	BEST
ROUND BAR	BEST	BEST ^(2,6)	AVERAGE®	NOT RECOMMENDED
CROP TYPE	POPCORN, FOOD CORN	MILO/SORGHUM, SUNFLOWERS (CONFECTION)	SUNFLOWERS (OIL)	C ANOL A
SMALL WIRE	NOT RECOMMENDED	NOT RECOMMENDED	NOT RECOMMENDED	BEST ⁽⁴⁾

BEST

- 1. Large-wire concaves are not recommended for corn with moisture above 25 percent. Matting of green, leafy material significantly reduces separating capacity.
- 2. Optional threshing inserts are available to improve threshing ability in tough threshing varieties or conditions.

NOT RECOMMENDED

BEST

3. Optional concave threshing inserts are required in the first concave to improve threshing ability. Tough threshing conditions may require additional threshing inserts in the second and third concave sections.

BEST

AVERAGE[©]

NOT RECOMMENDED

AVERAGE

- 4. Optional concave cover plates are available to improve threshing ability and sample cleanliness (white caps, snapped heads, unthreshed pods). Recommended for tough, damp, hard-to-thresh conditions only. Removal of every other wire is recommended for best grain quality
- 5. Optional Kondex® MaxThresh™ Concave in the first section to improve threshing.
- 6. Optional Kondex® MaxRound™ Concave in the first section to improve threshing.



See following pages for part numbers and pricing.

THRESHING INSERTS

LARGE WIRE

ROUND BAR

KONDEX® REVOLUTION MAXTHRESH™ CONCAVE FOR STS AND S-SERIES

KONDEX® REVOLUTION™ ROUND BAR CONCAVE FOR X-SERIES









Kondex® Revolution™ MaxRound™ Coarse Grain Bundle Shown (S-Series/STS)

STS and S-Series Kondex® Revolution™ Half-Width Concaves*

These concaves give more versatility to match varying crop conditions, especially in tough threshing or high moisture crops. Plus they're lighter and easier to change and install.

NUMBER	DESCRIPTION	RETAIL	VOLUME
BXE11145	Kondex® Revolution™ Small Grain 2-pc. Bundle	\$3405.96	B&S
BXE11144	Kondex® Revolution™ Coarse Grain 2-pc. Bundle	\$3405.96	B&S
AXE91114	Single Kondex® Revolution MaxThresh™ Half-Width Small Slot Concave	\$1562.04	B&S
AXE76999	Single Kondex® Revolution MaxThresh™ Half-Width Small Slot Concave	\$1722.66	B&S
AXE77000	Single Kondex® Revolution MaxRound™ Half-Width Concave	\$1650.87	B&S
AXE76998	Plate, Concave Front Lip	\$486.16	B&S
BXE11457	Kondex® Revolution™ 6-pc. Half-Width Small Grain Bundle	\$8556.06	B&S
BXE11458	Kondex® Revolution™ 6-pc. Half-Width Coarse Grain Bundle	\$8435.61	B&S

*Not available for 9560 STS, 9570, or S550 Combines.

B&S - Pick 3 Bundle N' Save



STS and S-Series John Deere Concaves

John Deere OEM Concave's reputation for reliability, optimal threshing and separation is long standing. They also allow for versatility in crops and finetuning performance via use of inserts, cover plates or combining with Kondex® Revolution™ concaves.

NUMBER	DESCRIPTION	RETAIL	VOLUME
BXE10387	Round Bar Extended Wear Concave Kit	\$4201.80	B&S
BXE10388	Small Wire Regular Wear Concave Kit	\$5252.25	B&S
BXE10389	Small Wire Extended Wear Concave Kit	\$6302.70	B&S
BXE10390	Large Wire Regular Wear Concave Kit	\$5061.67	B&S
BXE10391 B&S - Pick 3 Bur	Large Wire Extended Wear Concave Kit	\$6084.68	B&S



STS and S-Series Concave Inserts

Concave inserts provide the additional threshing action required for harvesting small grains with the round bar concaves. Concave inserts are easy to install and remove as you switch between crops.

NUMBER	DESCRIPTION	TYPE	RETAIL		
Concave Ins	erts (9560, 9570, S550):				
BH84294	Set of 2	John Deere	\$1254.75		
Concave Ins	Concave Inserts (9650, 9750, 9660, 9760, 9860, 9670, 9770, 9870, S650, S660, S670, S680, S690):				
BH84308	Set of 2	John Deere	\$1770.06		

STS and S-Series Concave Cover Plates

The sectionalized concave covers help to provide additional threshing in the concave area when harvesting hard-to-thresh-type cereal crops. They can also help to reduce white caps and increase grain tank cleanliness.

NUMBER	DESCRIPTION	RETAIL
BH84534	Small Wire and Large Wire Covers	\$1067.22
BH84535	Round Bar Covers	\$219.36



Heavy Duty Separator Grates with Interrupters

HD Separator Grates are stiffer and more robust than the standard separator grates for increased performance in tough threshing crops like tough straw and green stemmed beans. HD Weld Separator grate is a welded separator grate while the standard separator grates are single-piece casted steel, and the new HD cast separator grate offers the same robust separator strength, but at a lower price point.

NUMBER	DESCRIPTION	RETAIL
AXF44522	HD Weld	\$4043.81



Separator Grate Covers

Separator grate covers are used to reduce chaff load and alter distribution of material to cleaning shoe. Up to 20 covers may be used. Covers are recommended in small grains but should not be used during corn harvest.

NUMBER	DESCRIPTION	RETAIL
BXE10645	Covers (Set of 4)	\$269.22
BXF10646	HD Covers (Set of 20)	\$269.22



STS and S-Series Feederhouse Chain

Excessive tension is a major cause of feederhouse conveyor chain wear. It is normal for center strands to sag more because of the weight of the slat and the upward force of crop material.

NUMBER	DESCRIPTION	TYPE	RETAIL	
9560, 9570, S5	50:			
AH231006	Feederhouse Chain	John Deere	\$2074.00	
A-AH231006	Feederhouse Chain	A&I Products	\$1307.27	
9650, 9750, 96	60, 9760, 9860, 9670, 977	70, 9870:		
AH224926	Feederhouse Chain	John Deere	\$2262.40	
A-AH224926	Feederhouse Chain	A&I Products	\$1536.36	
S650, S660, S6	70, S680, S690 (Serial Nu	mber -775001):		
AXE24307	Feederhouse Chain	John Deere	\$2902.04	
A-AXE24307	Feederhouse Chain	A&I Products	\$1836.96	
S650, S660, S670, S680, S690 (Serial Number 775001-):				
AXE27247	Feederhouse Chain	John Deere	\$3588.76	
A-AXE27247	Feederhouse Chain	A&I Products	\$2251.25	







X-Series Threshing Elements

All threshing elements listed below are available in kits of (3) only. To maintain rotor balance, all three must be installed in a row around the circumference of the rotor.

NUMBER	DESCRIPTION	RETAIL	VOLUME
KXE10755	LH Threshing Element Kit	\$1258.46	B&S
KXE10756	RH Threshing Element Kit	\$1258.46	B&S
R&C - Dick 3 Rur	rdla N' Sava		



X-Series Separator Tines

All separator tines listed below are available in kits of (2) only. To maintain rotor balance, both must be installed in a row around the circumference of the rotor.

NUMBER	DESCRIPTION	RETAIL	VOLUME
KXE10959	Extended Wear Kit	\$256.61	B&S
B&S - Pick 3 Bur	B&S - Pick 3 Bundle N' Save		



X-Series Kondex® Revolution™ Concaves

Kondex® Revolution™ concaves are made exclusively for John Deere by Kondex and are manufactured using laser cladding high-wear additive, which extends product life by 2–3 times! These concaves give more versatility to match varying crop conditions, especially in tough threshing or high moisture crops.

NUMBER	DESCRIPTION	RETAIL	VOLUME
BXE11581	Small Grains 4-pc. Bundle	\$8130.85	B&S
BXE11582	Coarse Grains 4-pc. Bundle	\$8358.15	B&S
AXE90830	LH Single Kondex® Revolution MaxThresh™ Half-Width Concave	\$2389.89	B&S
AXE90831	RH Single Kondex® Revolution MaxThresh™ Half-Width Concave	\$2389.89	B&S
AXE90832	Single Kondex® Revolution MaxRound™ Half-Width Concave	\$1564.69	B&S
B&S - Pick 3 Bundle N' Save			

X-Series John Deere OEM Concaves

John Deere OEM Concave's reputation for reliability, optimal threshing and separation is long standing. They also allow for versatility in crops and finetuning performance via use of inserts, cover plates or combining with Kondex® Revolution™ concaves.

NUMBER	DESCRIPTION	RETAIL	VOLUME
BXE11375	Round Bar Standard Wear Concave Kit	\$5762.99	B&S
BXE11376	Round Bar Extended Wear Concave Kit	\$8764.93	B&S
BXE11577	Small Wire Standard Wear Concave Kit	\$9829.83	B&S
BXE11578	Small Wire Extended Wear Concave Kit	\$15,023.41	B&S
BXE11579	Large Wire Standard Wear Concave Kit	\$10,430.13	B&S
BXE11580	Large Wire Extended Wear Concave Kit	\$15,741.44	B&S





X-Series Concave Inserts

Concave inserts provide the additional threshing action required for harvesting small grains with the round bar concaves. Concave inserts are easy to install and remove as you switch between crops.

NUMBER	DESCRIPTION	RETAIL
AXE90486	Round Bar LH Insert	\$1142.35
AXE89573	Round Bar RH Insert	\$1008.61



X-Series Concave Cover Plates

The sectionalized concave covers help to provide additional threshing in the concave area when harvesting hard-to-thresh-type cereal crops. They can also help to reduce white caps and increase grain tank cleanliness.

NUMBER	DESCRIPTION	RETAIL
BXE11382	Concave Cover Kit	\$904.09



X-Series Elevator Chains

Elevator chains should be checked for stretch and adjusted or replaced as required. The rubber paddles can develop rounded corners and edges, resulting in grain leakage.

NUMBER	DESCRIPTION	RETAIL
AXE86232	Clean Grain Elevator Roller Chain	\$1740.87

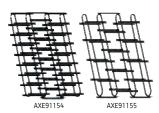




X-Series Chopper Knives

X-Series chopper knives deliver value by offering superior residue management, enhanced chopping performance, reduced maintenance requirements, improved harvesting efficiency, and seamless integration with existing equipment.

NUMBER	DESCRIPTION	RETAIL	VOLUME
KXE10761	Straight Blade	\$361.38	B&S
B&S - Pick 3 Bur	rdle N' Save		



X-Series Feederhouse Chains

The 6-Pitch conveyor chain has 1 slat for every 6th chain link (total 51 slats). This provides better grain quality and is tied to the round bar concave. The 12-Pitch conveyor chain has 1 slat for every 12th chain link (total 27 slats). This provides better feeding and is tied to small and large wire concaves.

NUMBER	DESCRIPTION	RETAIL
AXE91154	Conveyor Chain, 6-Pitch	\$6049.73
AXE91155	Conveyor Chain, 12-Pitch	\$5010.05



X-Series Augers

X-Series augers deliver value by improving harvesting efficiency, preserving grain quality, enhancing productivity, ensuring long-term reliability, and offering seamless integration with existing equipment.

NUMBER	DESCRIPTION	RETAIL	VOLUME
AXE98517	Lower Clean Grain Auger	\$3301.51	B&S
AXE89023	Loading Auger	\$3800.18	B&S
AXE92496	Vertical Unloading Auger, High-Wear	\$3536.70	B&S
B&S - Pick 3 Bundle N' Save			



X-Series Separator Grate Covers

Separator grate covers helps balance the shoe load and improves capacity in very dry small grain conditions by reducing the chaff load to the cleaning shoe. Typically one bundle covers 1 grate on each rotor, however, may need 2 covers in extreme dry crop conditions.

NUMBER	DESCRIPTION	RETAIL
BXE11383	Separator Grate Cover Kit	\$677.16

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